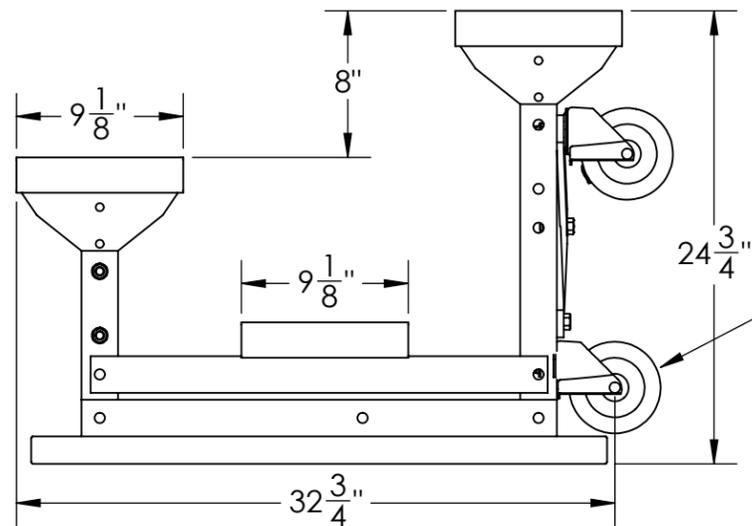


2"X 10" EXTRUDED ALUMINUM SEAT PLANKS WITH ANODIZED FINISH .078 NOMINAL WALL

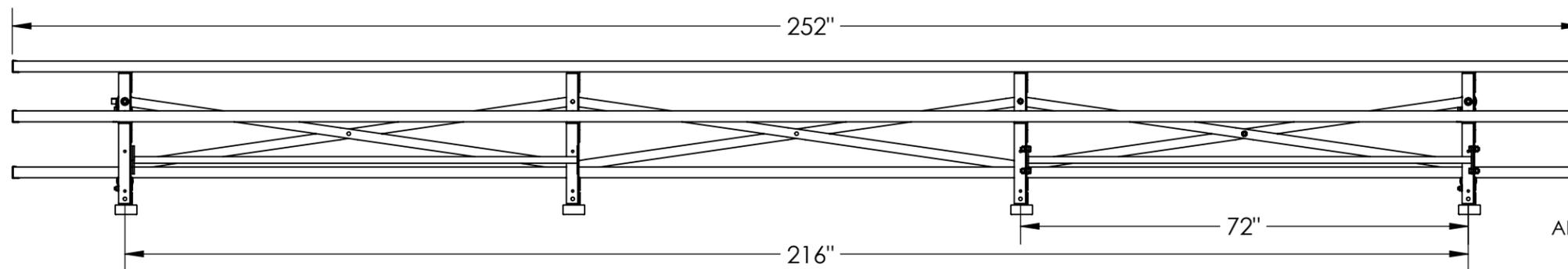
X-BRACES ARE MADE WITH 2/8"X 1 1/2" ALUMINUM FLAT 6060-T6

2"x 4" TREATED SOUTHERN YELLOW PINE MUDSILLS

2"X 10" EXTRUDED ALUMINUM FOOT PLANKS WITH MILL FINISH .078 NOMINAL WALL



CASTORS FOR EASY RELOCATION



ALL PARTS ARE FASTENED WITH 1/2"-13 HES HEAD BOLTS, LOCK WASHERS, AND NUTS

WE USE BOLTS RATHER THAN WELDING JOINTS AND SEAMS TO AVOID STRESS CRACKING OF THE WELDS

SEAT BRACKETS ARE MADE FROM 1/8" ALUMINUM SHEET 5052-H32
ALL BLEACHERS HAVE FRAMES ARE CENTERED ON 6'

PLANK OVERHANG ON EACH END OF THE BLEACHER IS APPROX. 18"

GENERAL NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: LINEAR: ± 1/16" ANGULAR: ± 1°		SHEET SIZE B	SCALE 1:32	REV		Kay Park Rec.
	CONFIDENTIAL DRAWING. INFORMATION IS NOT TO BE COPIED OR DISCLOSED TO OTHERS WITHOUT CONSENT OF KAY INDUSTRIES. SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.	DRAWN BY	JNB	9/27/2017	DESC:	2 ROW 21' BLEACHER W/ TIP & ROLL	
		APPROVED			MATL:		
		LAST SAVED	johnb	9/27/2017	PART NO: BLA2A21TR		