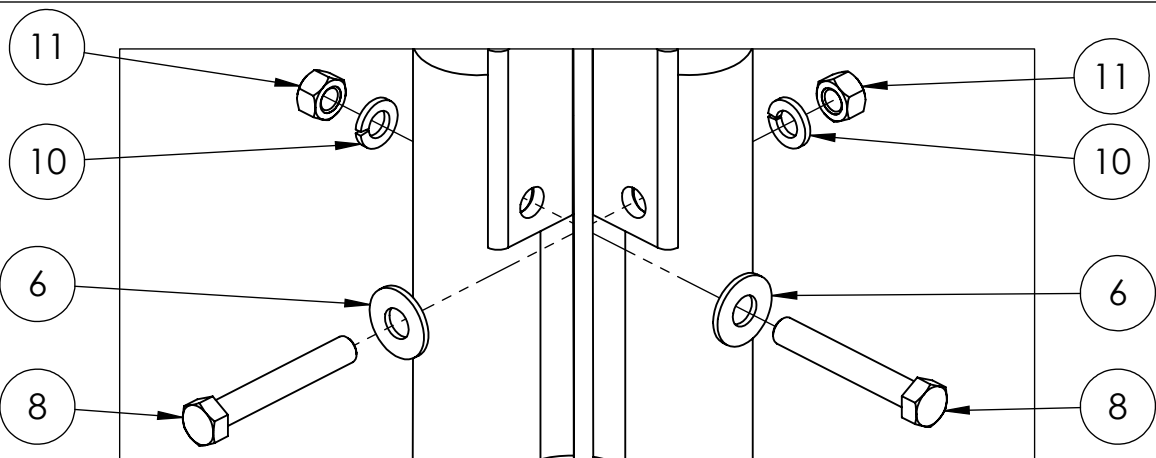
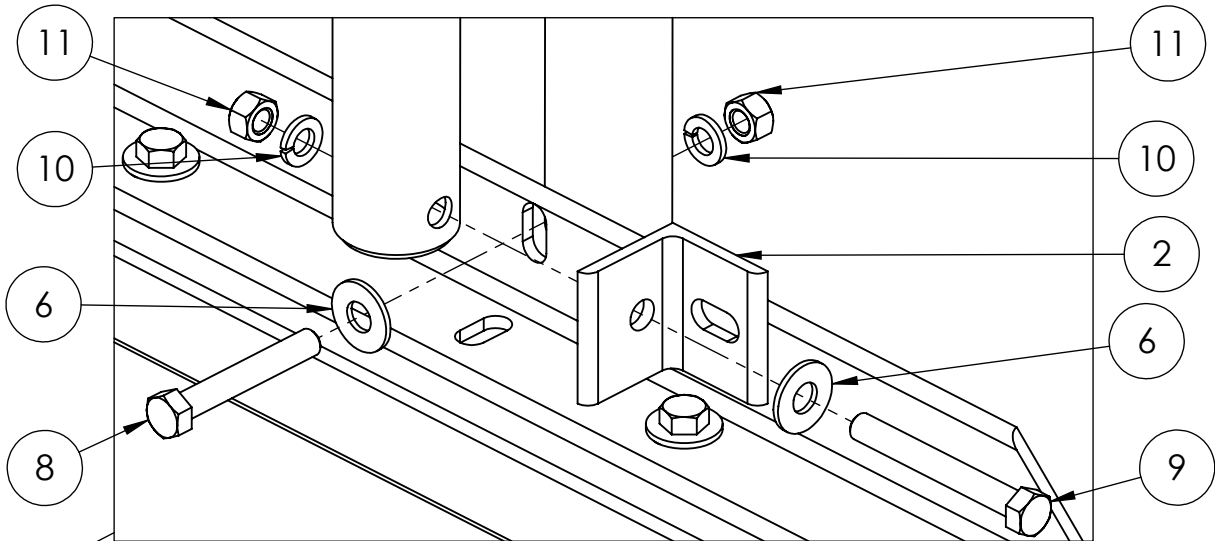


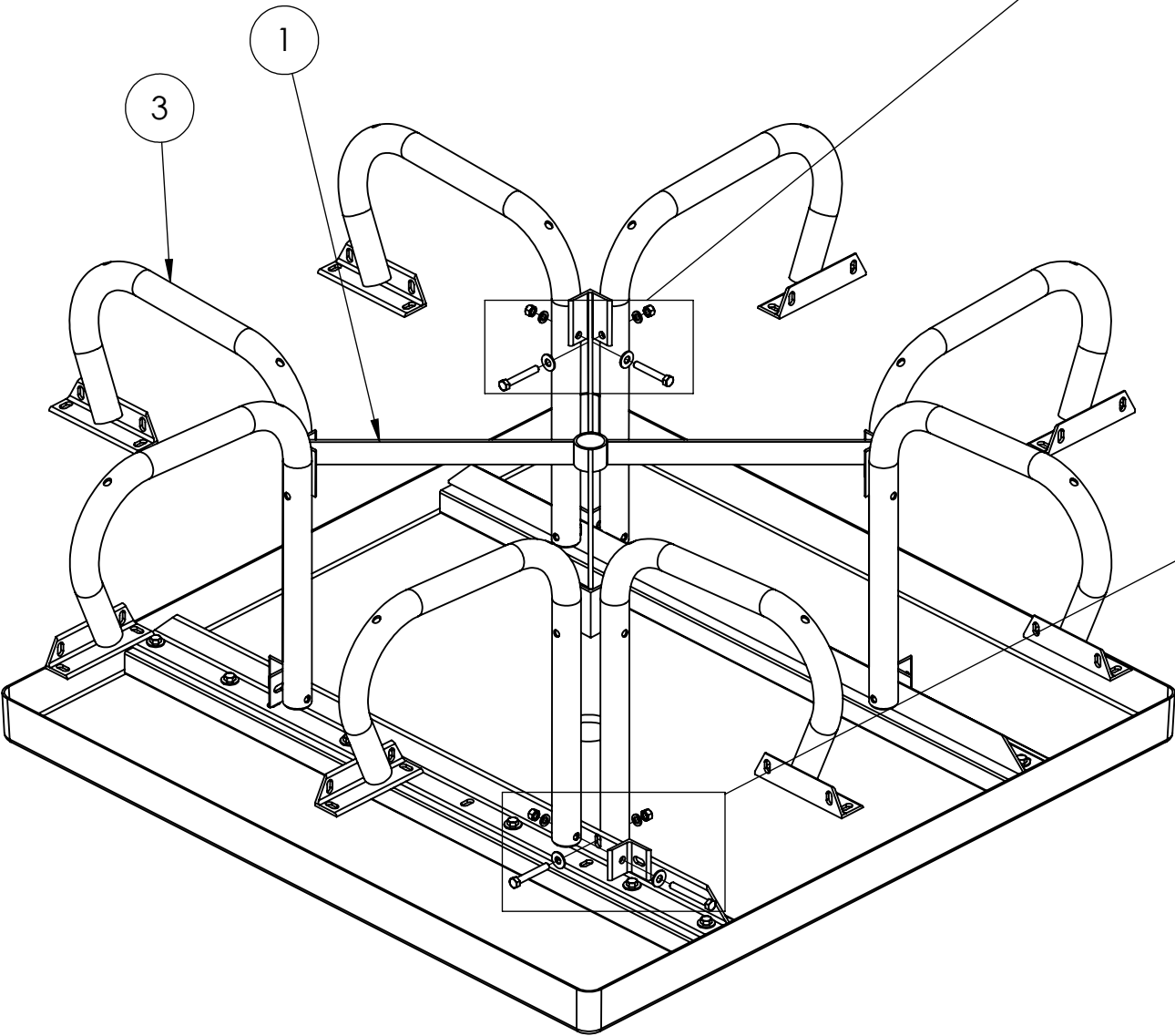
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	SQ-SA2 (Rev 1)	SQ SPIDER SUB ASSY	1
2	SQ-66	SQ. TOP ATTACHMENT ANGLE	4
3	RTRT-SA1	RTRT LEG ASSEMBLY	8
4	SQAW-2	TOP TABLE CLEAT	2
5	4SQF-9	48" x 48" SQUARE FIBERGLASS TOP	1
6	Preferred Wide FW 0.375	FLAT WASHER 3/8" WIDE	16
7	HLSCREW 0.3750x2	3/8" HEX HEADx 2" LAG SCREW	12
8	HBOLT 0.3750-16x2.5x1-N	HEX HEAD BOLT 3/8"-16x 2 1/2"	3
9	HBOLT 0.3750-16x3x1-N	HEX HEAD BOLT 3/8"-16x 3"	1
10	Regular LW 0.375	LOCK WASHER 3/8"	4
11	HNUT 0.3750-16-D-N	HEX NUT 3/8"-16	4



DETAIL B



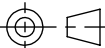
DETAIL A



1. PLACE THE TABLE TOP USED DOWN ON A RELATIVELY FLAT SURFACE SUCH AS CARD BOARD THE PRODUCT CAME IN
2. ASSEMBLE THE TABLE LEGS AS SHOWN IN **DETAIL A**, MAKE SURE THE 3" HEX HEAD BOLT IS USED WHERE THE SLOTS LINE UP. FINGER TIGHTEN THE BOLTS AND NUTS AT THIS TIME
3. NEXT ATTACH THE SPIDER CROSS BRACING TO THE BOTTOM PART OF THE LEGS. START WITH ONE CORNER USING THE 3/8"-16X 2 1/2" HEX HEAD BOLTS, WASHERS, LOCK WASHERS, AND NUTS. GO TO THE OPPOSITE CORNER AND INSERT THAT HARDWARE. DO THE SAME PROCEDURE ON THE OTHER SET OF LEGS. AS SHOWN IN **DETAIL B**
4. TIGHTEN THE NUTS AND BOLTS THAT ARE CLOSE TO THE TABLE TOP FIRST, MAKE SURE THE LEGS ARE STRAIGHT UP AND DOWN. TIGHTEN ALL NUTS AND BOLTS ON THE CROSS BRACING NEXT
5. TURN THE TABLE RIGHT SIDE UP TO ATTACH THE SEATS TO THE SEAT BRACKETS SEE SHEET 3 FOR DETAILS.

GENERAL NOTES

DIMENSIONS ARE IN INCHES
TOLERANCES: LINEAR: $\pm 1/16$
ANGULAR: $\pm 1^\circ$



SHEET SIZE
B

SCALE
1:10

REV

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JNB

6/19/2017

APPROVED

LAST SAVED

johnb

6/19/2017

DESC:

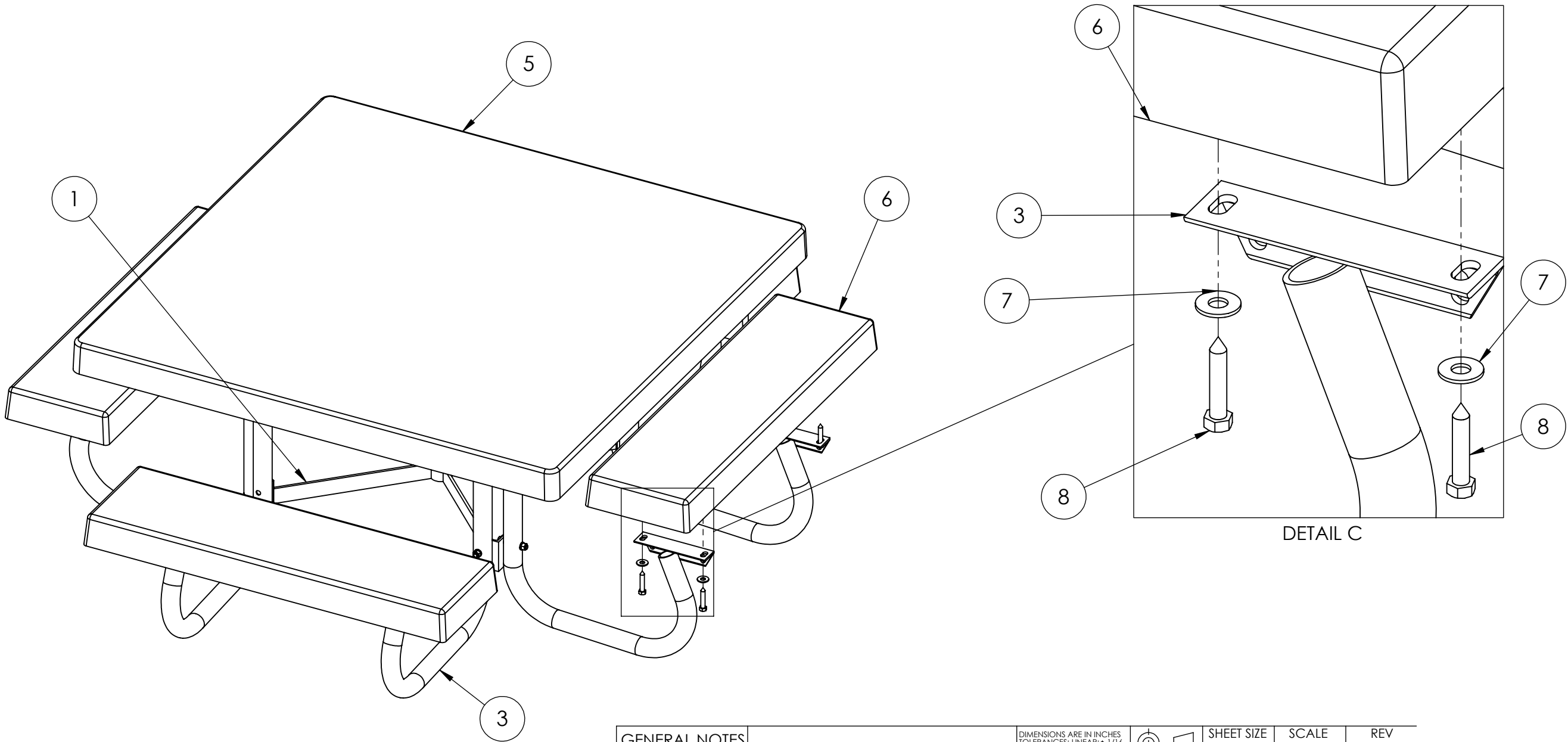
CHILD SIZE SJ TABLE W/ FIBERGLASS SEAT/ TOP

MATL:

PARTNO: CS4SJCF

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	SQ-SA2 (Rev 1)	SQ SPIDER SUB ASSY	1
2	SQ-66	SQ. TOP ATTACHMENT ANGLE	4
3	RTRT-SA1	RTRT LEG ASSEMBLY	8
4	SQAW-2	TOP TABLE CLEAT	2
5	4SQF-9	48" x 48" SQUARE FIBERGLASS TOP	1
6	No Notch	3' FIBERGLASS SEAT	4
7	Preferred Wide FW 0.375	FLAT WASHER 3/8" WIDE	32
8	HLSCREW 0.3750x2	3/8" HEX HEADx 2" LAG SCREW	28
9	HBOLT 0.3750-16x2.5x1-N	HEX HEAD BOLT 3/8"-16x 2 1/2"	3
10	HBOLT 0.3750-16x3x1-N	HEX HEAD BOLT 3/8"-16x 3"	1
11	Regular LW 0.375	LOCK WASHER 3/8"	4
12	HNUT 0.3750-16-D-N	HEX NUT 3/8"-16	4

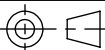
NOTE:
TOP AND SEATS ARE ATTACHED USING
THE HARDWARE SHOWN IN DETAIL C



GENERAL NOTES

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ANGULAR: $\pm 1^\circ$



SHEET SIZE
B

SCALE
1:10

REV

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JNB

6/19/2017

DESC: CHILD SIZE SJ TABLE W/ FIBERGLASS SEAT/ TOP

APPROVED

MATL:

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johnb

6/19/2017

PARTNO: CS4SJCF