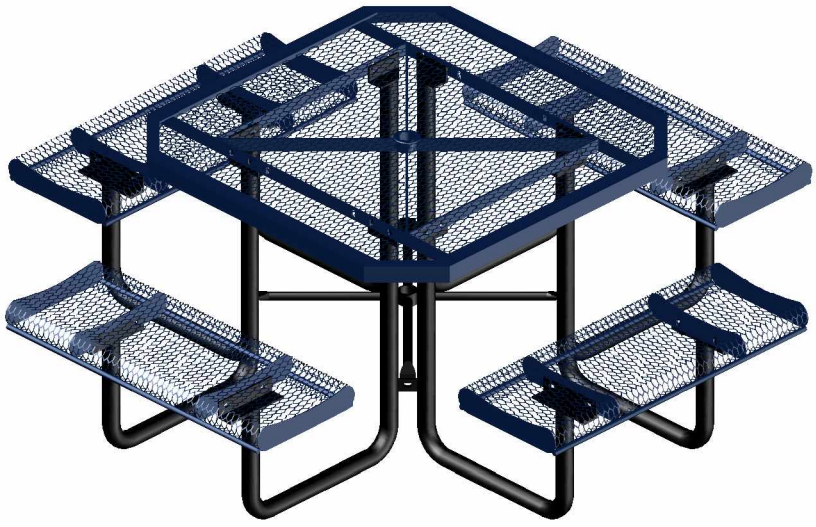
T46OCTROLL

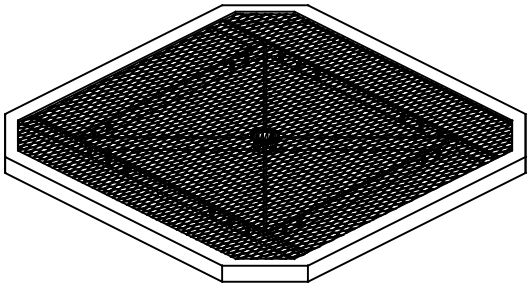
46" OCATGON ROLLED TABLE
PORTABLE DESIGN



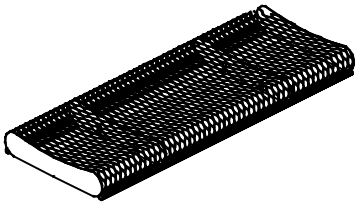
Please take the time to locate and identify each part. Assemble the units on a smooth flat surface. It is also helpful to lay the tops and seats on cardboard or a drop cloth to prevent scratching of the surface during assembly. All parts have been pre-cut and pre-drilled for ease of assembly. All holes are slotted to allow for easy assembly and for final levelling of tops and seats to frames. Fully assemble all parts without totally tightening nuts and bolts. After all assembled go back and retighten nuts to bolts. DO NOT OVER TIGHTEN NUTS TO BOLTS. Over tightened nuts can crack the plastisol coating. All the necessary quantities of parts required are listed in this assembly instructions.

DO NOT BEGIN ASSEMBLY UNTIL YOU HAVE READ THESE INSTRUCTIONS AND ARE FAMILIAR WITH THE PARTS.

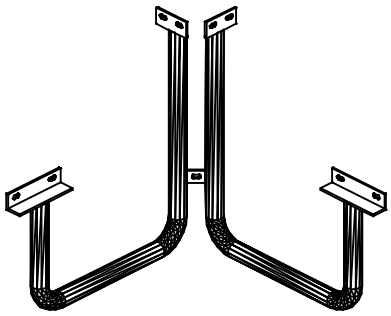
PARTS IDENTIFICATION



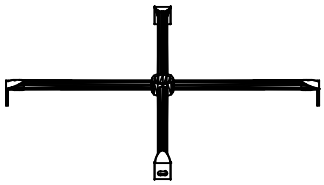
(A) 46" OCT TOP



(B) 38" ROLL SEAT



(C) CORNER LEGS



(D) CROSS BRACE

PARTS LIST

ITEM	PART#	DESCRIPTION	QTY.
A	TT46OCT	46" OCT TOP	1
B	S38RE	38" RE SEAT	4
C	FSQ	CORNER LEGS	4
D	CB	CROSS BRACE	1

ITEM	HARDWARE DESCRIPTION	QTY.
HW1	5/16" X 18 NYL LOCKNUTS	28
HW2	5/16" X 18GA CAP BOLTS	28
HW3	5/16" FLAT WASHERS	56
HW4	BOLT GUARDS	28

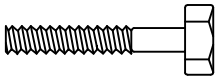
ASSEMBLY TOOLS REQUIRED

2- 1/2" WRENCHES

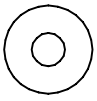
HARDWARE IDENTIFICATION



(HW1) 5/16" X 18 NYL LOCKNUTS



(HW2) 5/16" X 18 GAUGE CAP BOLTS



(HW3) 5/16" FLAT WASHERS



(HW4) BOLT GUARDS

ASSEMBLY PROCEDURES

STEP 1

LAY TOP UPSIDE DOWN ON A SMOOTH FLAT SURFACE. MOUNT ONE SET OF FRAMES TO EACH CORNER OF TABLE, SQUARED TO THE TOP. TABS WELDED ON FRAMES FOR CROSS BRACE MUST BE FACING EACH OTHERANGLE IRON ON FRAMES MUST BE BOLTED TO OUTSIDE OF BRACES ON TABLE TOP. FASTEN USING FOUR 5/16" X 1 1/2" CAP BOLTS, EIGHT 5/16" FLAT WASHERS AND FOUR 5/16" NYLOCK NUTS.

HAND TIGHTEN ONLY AT THIS TIME.

STEP 2

PLACE THE CROSS BRACE ON THE INSIDE OF THE BOTTOM OF SQUARE MADE BY THE FOUR CORNER LEGS, MATCHING HOLES ON THE ENDS TO THE HOLES IN THE TAB WELDED BETWEEN THE LEGS OF EACH CORNER. ATTACH WITH FOUR 5/16" X 1 1/2" CAP BOLTS, EIGHT FLAT WASHERS AND FOUR 5/16" NYLOCK NUTS.

HAND TIGHTEN ONLY AT THIS TIME.

STEP 3

CAREFULLY SET TABLE UPRIGHT. ATTACH THE SEATS TO FRAMES BY MEANS OF FOUR 5/16" X 1 1/2" HEXBOLTS, EIGHT FLAT WASHERS AND FOUR 5/16" NYLOCK NUTS PER SEAT.

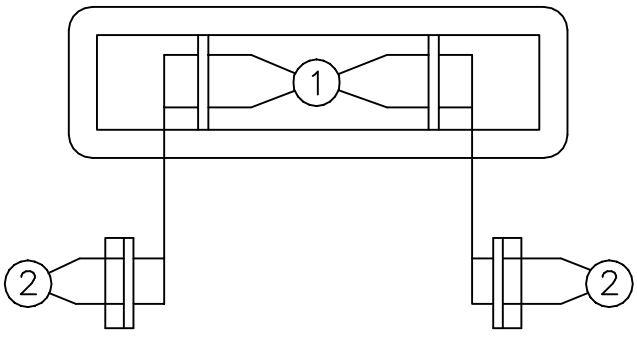
HAND TIGHTEN ONLY AT THIS TIME.

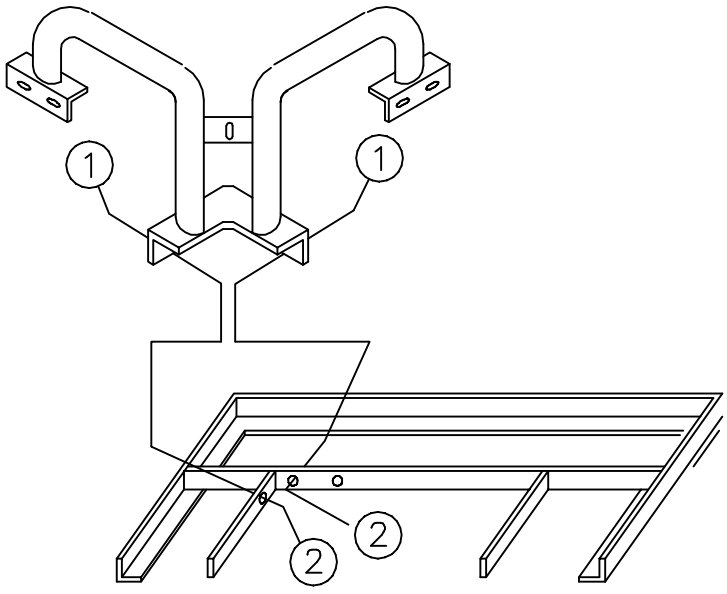
STEP 4

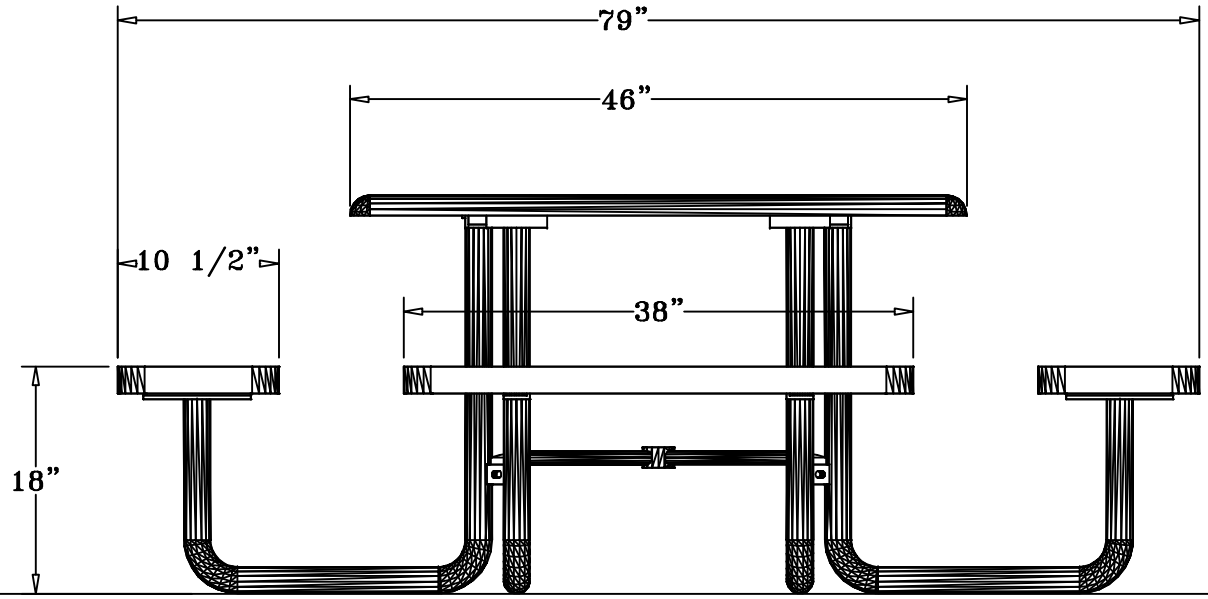
TIGHTEN ALL BOLTS IN ALTERNATING PATTERNS TO KEEP THE FRAMES STRAIGHT UNDER THE TOPS AND SEATS AS YOU ARE TIGHTENING.

DO NOT OVER TIGHTEN, AS THIS COULD CAUSE THE COATING TO CRACK.

1	CAP BOLT & WASHER
2	WASHER & LOCK NUT







SPECIFICATIONS

46” OCTAGON POLY VINYL COATED EXPANDED METAL TABLE TOP WITH FOUR ATTACHED 38” SEATS. SEAT EDGWS ARE ROLLED. THE FRAME IS PORTABLE DESIGN.

COATED WITH A 1/8” TO 1/4” THICK PLASTISOL ULTRAVIOLET STABILIZED VINYL COATING FUSED AND BAKED TO A 90% GLOSS.

TABLE HEIGHT 31” APPROXIMATELY. SEAT HEIGHT IS 18” APPROXIMATELY.
TOTAL OVERALL SQUARED DIMENSION IS 79”. SEATING CAPACITY IS 8 ADULTS.

TOP AND SEATS ARE MADE WITH HEAVY DUTY 3/4” #9 EXPANDED METAL INSIDE OF A 2” X 2” X 1/8” ANGLE IRON FRAME. ALL CENTER BRACES ARE MADE FROM 1/4” X 1 1/2” FLAT STEEL.

FRAME IS A 2” HEAVY GALVANIZED STEEL TUBING THAT IS GALVANIZED INSIDE AND OUT AND MEETS OR EXCEEDS THE YIELD AND TENSILE OF SCH 40 PIPE. CONSTRUCTED SO AS TO PROHIBIT RAIN WATER FROM COLLECTING AT GROUND LEVEL. COATED WITH A BAKED ON POLYESTER POWDER COAT FINISH.

THE CROSS BRACE IS MADE OF 1” GALV. STEEL TUBING.

ALL HARDWARE IS NON–CORROSIVE.
WEIGHT FOR THE T46OCTROLL IS 245 LB.

MAINTENANCE

To maintain luster it is recommended to wash, rinse, and dry the units after prolonged use. Check for loose bolts and nuts and tighten as needed. Contact the factory for genuine Webcoat part replacements if needed.