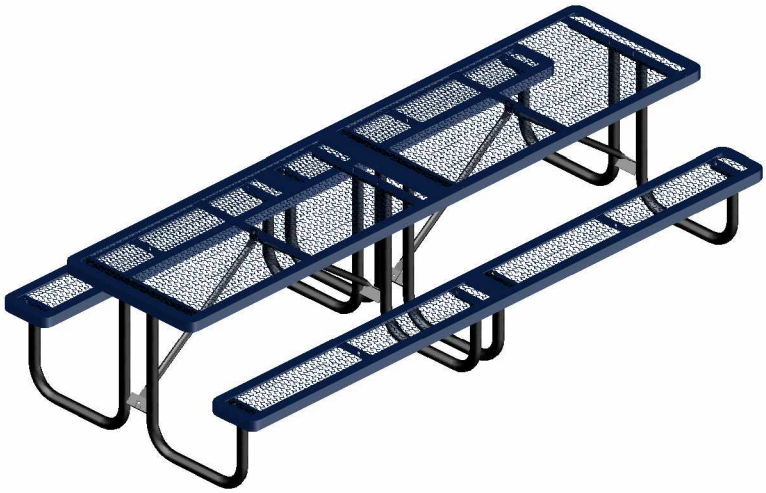
T10RC

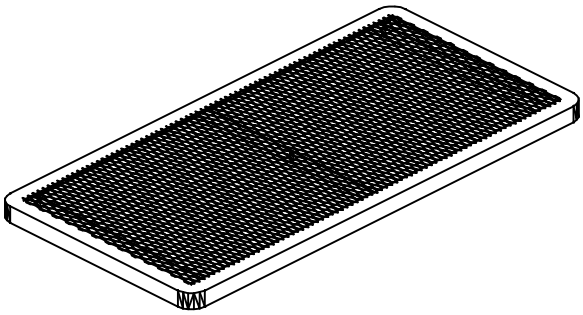
10' REGAL STYLE TABLE
PORTABLE DESIGN



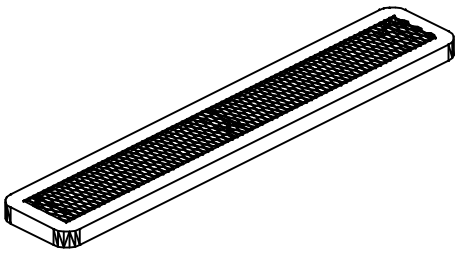
Please take the time to locate and identify each part. Assemble the units on a smooth flat surface. It is also helpful to lay the tops and seats on cardboard or a drop cloth to prevent scratching of the surface during assembly. All parts have been pre–cut and pre–drilled for ease of assembly. All holes are slotted to allow for easy assembly and for final levelling of tops and seats to frames. Fully assemble all parts without totally tightening nuts and bolts. After all assembled go back and retighten nuts to bolts. DO NOT OVER TIGHTEN NUTS TO BOLTS. Over tightened nuts can crack the plastisol coating. All the necessary quantities of parts required are listed in this assembly instructions.

DO NOT BEGIN ASSEMBLY UNTIL YOU HAVE READ THESE INSTRUCTIONS AND ARE FAMILIAR WITH THE PARTS.

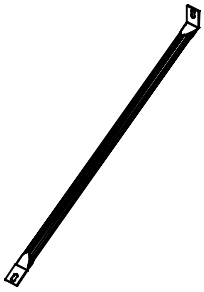
PARTS IDENTIFICATION



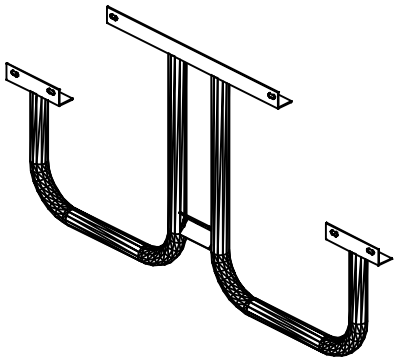
(A) 5' RC TOP



(B) 5' RC SEAT



(C) DIAGONAL



(D) "H" FRAME

PARTS LIST

ITEM	PART#	DESCRIPTION	QTY.
A	TT5RC	5' RC TOP	2
B	S5RC	5' RC SEAT	4
C	D10T	DIAGONAL	4
D	FH	"H" FRAME	4

ITEM	HARDWARE DESCRIPTION	QTY.
HW1	5/16" X 18 NYL LOCKNUTS	32
HW2	5/16" X 18GA CAP BOLTS	32
HW3	5/16" FLAT WASHERS	64
HW4	BOLT GUARDS	32

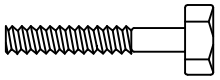
ASSEMBLY TOOLS REQUIRED

2- 1/2" WRENCHES

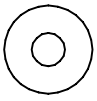
HARDWARE IDENTIFICATION



(HW1) 5/16" X 18 NYL LOCKNUTS



(HW2) 5/16" X 18 GAUGE CAP BOLTS



(HW3) 5/16" FLAT WASHERS



(HW4) BOLT GUARDS

ASSEMBLY PROCEDURES

STEP 1

LAY TOP UPSIDE DOWN ON A SMOOTH FLAT SURFACE. MOUNT ONE SET OF H FRAMES TO EACH END OF TABLE, SQUARED TO THE TOP. TABS WELDED ON FRAMES FOR DIAGONALS MUST BE FACING EACH OTHER ANGLE IRON ON FRAMES MUST BE BOLTED TO OUTSIDE OF BRACES ON TABLE TOP. FASTEN BY MEANS OF FOUR 5/16" X 1 1/2" CAP BOLTS, EIGHT 5/16" FLAT WASHERS AND FOUR 5/16" NYLOCK NUTS. JOIN THE TWO TOPS BY MEANS OF TWO 5/16" X 1 1/2" CAP BOLTS, FOUR 5/16" FLAT WASHERS AND TWO 5/16" NYLOCK NUTS.

HAND TIGHTEN ONLY AT THIS TIME.

STEP 2

MOUNT THE SET OF DIAGONALS TO HOLE ON CENTER BRACE OF TALBLE TOP. MOUNT OTHER END OF DIAGONAL TO THE 1 1/2" X 1 1/2" ANGLE IRON ON FRAME. FASTEN TOGETHER BY MEANS OF THREE 5/16" X 1 1/2" CAP BOLTS, SIX FLAT WASHERS AND FOUR 5/16" NYLOCK NUTS.

HAND TIGHTEN ONLY AT THIS TIME.

STEP 3

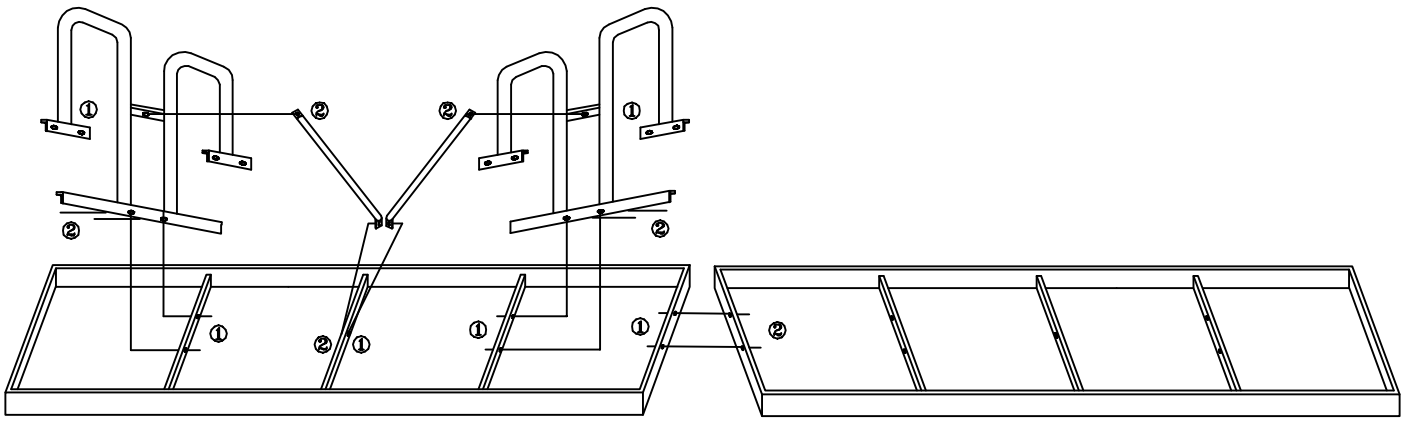
CAREFULLY SET TABLE UPRIGHT. ATTACH THE SEATS TO FRAMES BY MEANS OF EIGHT 5/16" X 1 1/2" HEXBOLTS, SIXTEEN FLAT WASHERS AND EIGHT 5/16" NYLOCK NUTS.

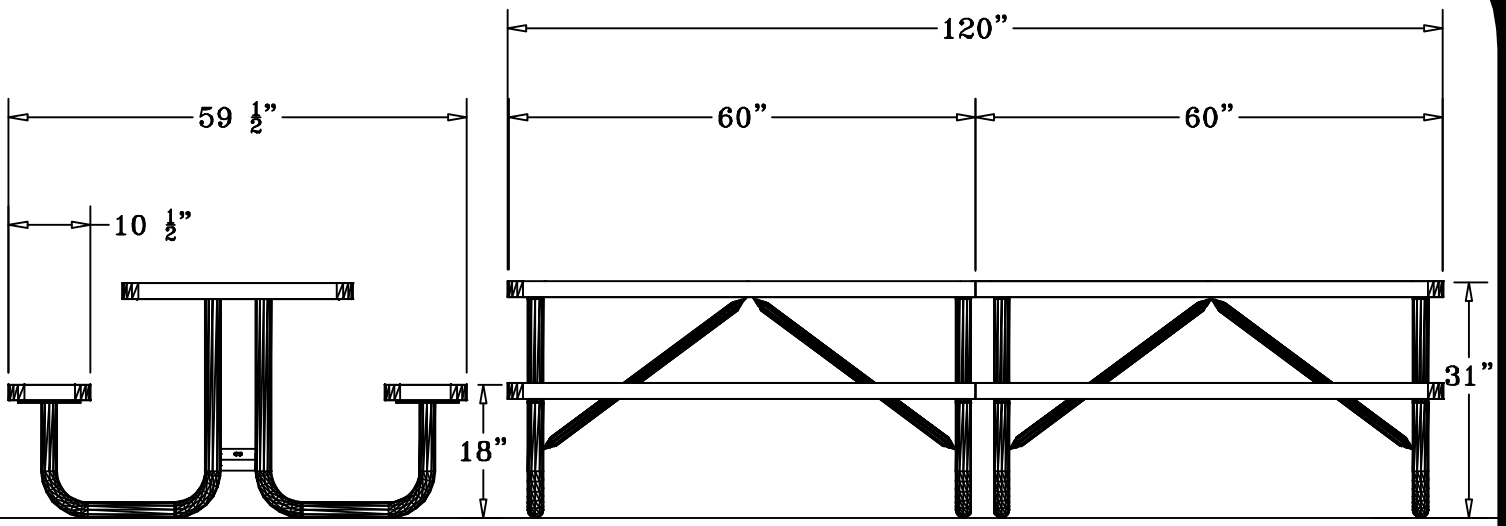
HAND TIGHTEN ONLY AT THIS TIME.

STEP 4

TIGHTEN ALL BOLTS IN ALTERNATING PATTERNS TO KEEP THE FRAMES STRAIGHT UNDER THE TOPS AND SEATS AS YOU ARE TIGHTENING.

1	CAP BOLT & WASHER
2	WASHER & LOCK NUT





SPECIFICATIONS

10’ POLY VINYL COATED EXPANDED METAL TABLE TOP WITH FOUR ATTACHED 60” X 10 1/2”” SEATS. ALL CORNERS ARE ROUNDED. THE FRAME IS PORTABLE DESIGN.

COATED WITH A 1/8” TO 1/4” THICK PLASTISOL ULTRAVIOLET STABILIZED VINYL COATING FUSED AND BAKED TO A 90% GLOSS.

TABLE HEIGHT 31” APPROXIMATELY. SEAT HEIGHT IS 18” APPROXIMATELY.
TOTAL OVERALL DIMENSIONS ARE 120” X 59 1/2” APPROXIMATELY.

TOP AND SEATS ARE MADE WITH HEAVY DUTY 3/4” #9 EXPANDED METAL INSIDE OF A 2” X 2” X 1/8” ANGLE IRON FRAME. ALL CENTER BRACES ARE MADE FROM 1/4” X 1 1/2” FLAT STEEL.

FRAME IS A 2” HEAVY GALVANIZED STEEL TUBING THAT IS GALVANIZED INSIDE AND OUT AND MEETS OR EXCEEDS THE YIELD AND TENSILE OF SCH 40 PIPE. CONSTRUCTED SO AS TO PROHIBIT RAIN WATER FROM COLLECTING AT GROUND LEVEL. COATED WITH A BAKED ON POLYESTER POWDER COAT FINISH.

THE CROSS BRACE IS MADE OF 1” GALV. STEEL TUBING.

ALL HARDWARE IS NON–CORROSIVE.
WEIGHT FOR THE T10RC IS 327 LB.

MAINTENANCE

To maintain luster it is recommended to wash, rinse, and dry the units after prolonged use. Check for loose bolts and nuts and tighten as needed. Contact the factory for genuine Webcoat part replacements if needed.