DO NOT CEMENT POSTS INTO PLACE UNTIL THE ENTIRE STRUCTURE IS ASSEMBLED.

Refer to the General Installation guide footing information and dig proper holes for the support posts.



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Created By: Aaron Price Date: 04/26/2018

Page 1 of 1 (Post Installation)

After the posts are in place, using four (4) M10*35 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach each square deck to each preattached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



Created By: Aaron Price Date: 3/19/2018

Rectangle Deck Installation

Hardware Bag:

After the posts are in place, using four (4) M10*35 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach the rectangle deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



Created By: Aaron Price Date: 03/19/2018

Clamp Installation Examples

The following three pages will include examples of how to install some of the most common types of Clamps that are present on our structures that se 3.5-inch outside diameter posts. The structure that you are assembling might not requireall the types of clamps listed in these examples.

The Install Guides for specific components that come later in this document might call for a specific type of clamp (a tube clamp for example), those sections will not include detailed instructions for the clamps and should direct you back to this section for more detailed information.

Flat Clamp Example

Connect half of the flat clamp to the component using one (1) M8*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the backside of the flat clamp around the post.



Created By: Derick H Date: 11/01/2018

Clamp Installation Examples

Tube Clamp Example

Connect half of the clamp to the component using one (1) M8*30 bolt. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the backside of the tube clamp around the post.



90-Degree Flat Clamp Example

Connect half of the flat clamp to one panel using one (1) M8*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the other half of the tube clamp around the post. Then, attach the next panel to the other side of the clamp using the same process.



Created By: Derick H Date: 11/01/2018

Clamp Installation Examples

Double Slide Clamp Example

Connect half of the double slide clamp to the double slide hood using one (1) M8*30 bolt. Then, using the other half of the clamp and the hardware provided in the clamp hardware bag, attach the backside of the double slide clamp around the post.



Created By: Derick H Date: 11/01/2018

Connect half of the 3.5-inch tube clamp to the handrail using one (1) M8*30 bolt. Set the handrail into place, then attach the second half of the clamp using the hardware provided in the clamp bag. Repeat this process for the other handrail.

Hardware Bag:

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the top of the stairs to the square deck.



Using four (4) M10*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, connect the bottom of the handrails to the bottom of the 3-foot transfer stair.



Using two (2) M10*25 bolts, four (4) M10 washers, two (2) lock nuts, attach the handrail to the square deck.



Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the ADA transfer deck to the base of the 3-foot ADA transfer stair.



See general installation guide regarding footing information for the transfer deck handrail & mount. Using two (2) M10*65 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the transfer handrail to the ADA transfer deck.



Using two (2) M10*25 bolts, four (4) M10 washers, and two (2) lock nuts, attach the transfer deck mount to the ADA transfer deck.



See general installation guide regarding footing information for the ADA transfer step mount. Using two (2) M10 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the transfer step to each ADA transfer step mount.



Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 washers, attach the top of the ADA transfer step to the ADA transfer deck.



12-inch Middle Stair Installation

Using eight (6) M10*25 bolts, twelve (12) M10 washers, and six (6) M10 lock nuts, attach the 12-inch middle stair to the assigned decks.



Then, once the stair is in place, attach the 12-inch connection handrail to the posts using four (4) 3.5-inch tube clamps, and four (4) M8*30 bolts. Then, attach the bottom of the handrails to the decks using one (1) M10*25 bolt, two (2) M10 washers, and one (1) M10 lock nut for each attachment point.



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Overhead Access Ladder Installation

Attach the Overhead Access Ladder to the designated posts by connect half of the tube clamp to the ladder using one (1) M8*30 bolt. Repeat this process for each attachment point. Set the ladder into place, then attach the second half of the clamp around the post.



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Straight Rung Overhead Ladder Installation

Attach the Overhead Straight Ladder to the designated posts by connect half of the tube clamp to the ladder using one (1) M8*30 bolt. Repeat this process for each attachment point. Set the ladder into place, then attach the second half of the clamp around the post.



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See general installation guide regarding footing information for the pod climber. Attach the circle end mount to the bottom of the climber using the pre-attached hardware. Each attachment uses three (3) M10*20 bolts, three (3) M10 spring gaskets, and one (3) M10 large gaskets.





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Created By: Aaron Price Date: 03/20/2018

4-foot Double Straight Slide Installation

Attach the deck climber extension to the proper deck using four (4) M10*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



Then, See general installation guide regarding footing information for the double slide end mounts. Using two (2) M8*20 bolts, two (2) M8 spring gaskets, and two (2) M8 washers, attach the slide end mounts to the double slide.



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4-foot Double Straight Slide Installation

Then, attach the slide to the deck extension using four (4) M10*45 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



Once the slide is attached, take the double slide hood and insert hood into the top of the slide, and then attach the top using two (2) double slide clamps, and two (2) M8*30 bolts.



Created By: Aaron Price Date: 04/10/2018

Tube Slide/Bridge

Attention: Any hardware on preattached tube slide or tube bridge supports (not including set screws) are to be disposed. Use supplied bolts and appropriate lock nuts in hardware box to avoid any safety hazards or safety violations.



Created By: Gene F. Date Modified: 02/04/19

Tube Slide Installation

Attach the slide entry hole panel to the deck using two (2) M10*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Then attach the top of the panel to the posts using two (2) tube clamps.



See general installation guide regarding footing information for the tube slide mount. Attach the slide end mount to the bottom of the slide using four (4) M10*20 bolts, four (4) M10 spring washers, and four (4) M10 washers.



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Then, attach the tube slide support to the slide support brackets by inserting the support into the designated slot under the slide, and tighten the set screws using the provided Allen wrench. Repeat this process for the other slide support post.



Finally, connect the tube slide together using ten (10) M8*30 bolts, ten (10) M8 washers, and ten (10) M8 lock nuts.



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3.5-inch Tic Tac Toe Panel Installation

Connect the bottom of the panel to the deck using two (2) M10*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Then attach the top of the panel to the posts using two (2) flat clamps.



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Store Panel Installation



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Ships Wheel Installation

Detach half of the tube clamp connected to the Ships Wheel, and re-attach the clamp around the support post, as shown in the picture. Recommended install height is 20 to 36 inches above surfacing depending on age range.



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Bongos Installation



Detach half of the tube clamps connected to the Bongos, and reattach the clamp around the desired support post. Recommended install height is 20 to 36 inches above surfacing depending on age range.



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Line Roof Installation

Set the line roof on top of the posts. Take four (4) self-tapping screws and drill them through the notch at each corner of the roof, into the support posts.



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