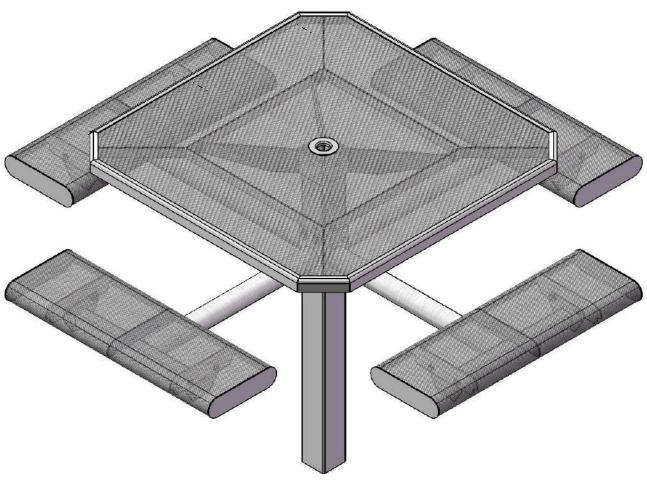


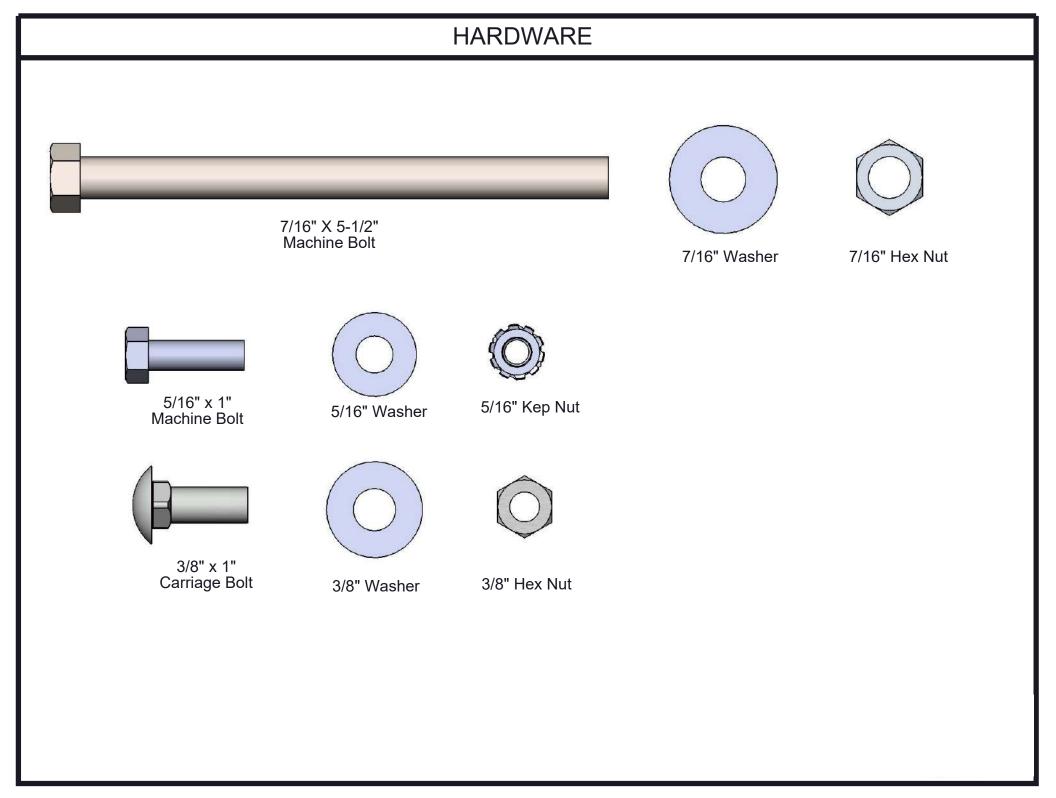
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Model # T46OCTROLLPEDS

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PRODUCT SPECIFICATIONS

T46OCTROLLPEDS 46" SQUARE INGROUND TABLE WITH 4 SEATS

Top & Seats: Table top frame is 11 gauge die formed angle frame 1"x1-7/8" with 3" radius corners. 3/4" #9 steel expanded metal. 7 gauge x 1-1/2" flat bar center support and mounting bracket understructure. Top is additionally supported to the corners with 7 gauge x 1-1/2" flat bar. Seat end plates are fabricated out of 7 gauge x 3" with a 3" diameter corners. 5/8" rod to finish off expanded edge. Electrically MIG welded.

Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

Frame: Main support column is 4"x4"x11 gauge pre-galvanized structural steel tubing. Arms are fabricated from 2-7/8" O.D. x 12 gauge pre -galvanized structural steel tubing welded to 1/4" precision punched plates for attachment to the main column and 2"x2"x3/16" structural steel angle for lateral seat support. Seat attachment points are 10 gauge precision punched tabs. Table top attachment structure is fabricated from 2"x2"x3/16" structural steel angle and top attachment points are 7 gauge x 1-1/2" steel flat bar.

Frame Coating: Electrostatic powder coated application oven cured.

Hardware: All stainless steel hardware fasteners.

Dimensions: Top is 46" square x 30-1/4" high. Seats are 12" wide x 36" long x 19" high. Outside to outside dimensions of 4 seat table is 76-1/2" square.

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COMPONENTS 5 PartNo **DESCRIPTION** QTY ITEM NO. T-OV46-T 46" Octagon Expanded Top 1 **VR36-S** 3' Vinyl Rolled Seat 2 4 P-338S or G-338S 3 338 IG post asem 1 H Bracket 4 P-01-04-0150 1 5 P-V338-ARM 338 vinyl arm 4 16 6 33-02-0004 7/16" SS Washer 33-02-0007 5/16" SS Washer 40 33-02-0008 3/8" Flat Washer (SS) 4 9 33-06-0050 7/16" x 5-1/2" Machine Bolt 8 10 20 33-05-0029 5/16" x 1" Machine Bolt (SS) 11 33-01-0006 7/16" Hex Nut (SS) 8 12 33-01-0018 3/8" Hex Nut (SS) 4

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20

4

5/16" Kep Nut (SS)

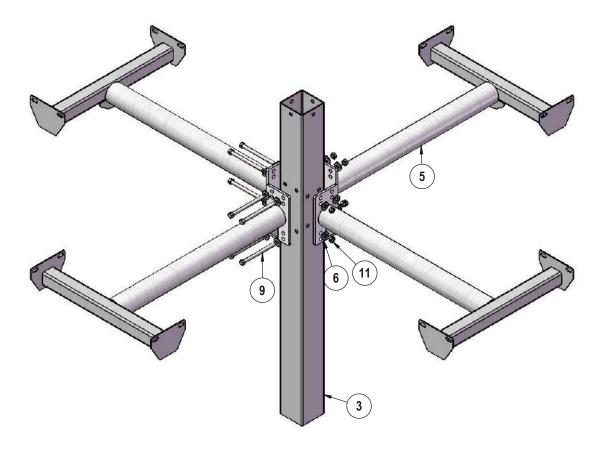
3/8" x 1" Carriage Bolt (SS)

13

33-03-0012

33-06-0042

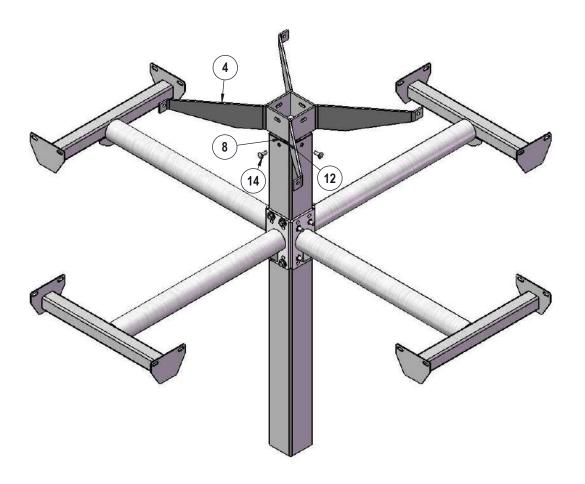
STEP 1



Attach the Arms to the Post using specified hardware.

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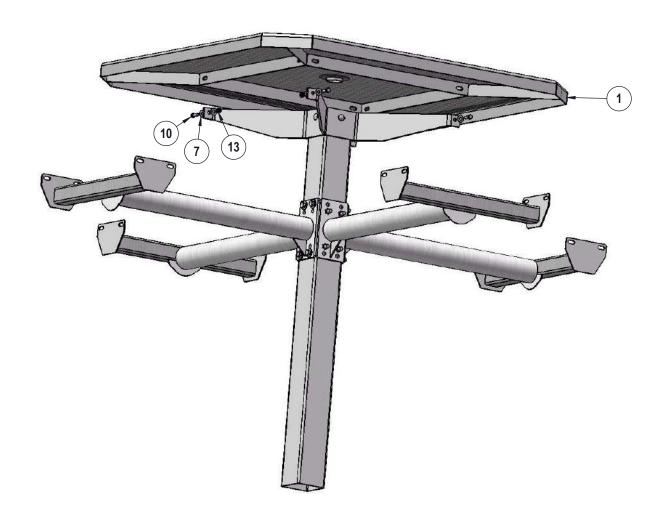
STEP 2



Attach the H Bracket to the Post using specified hardware.

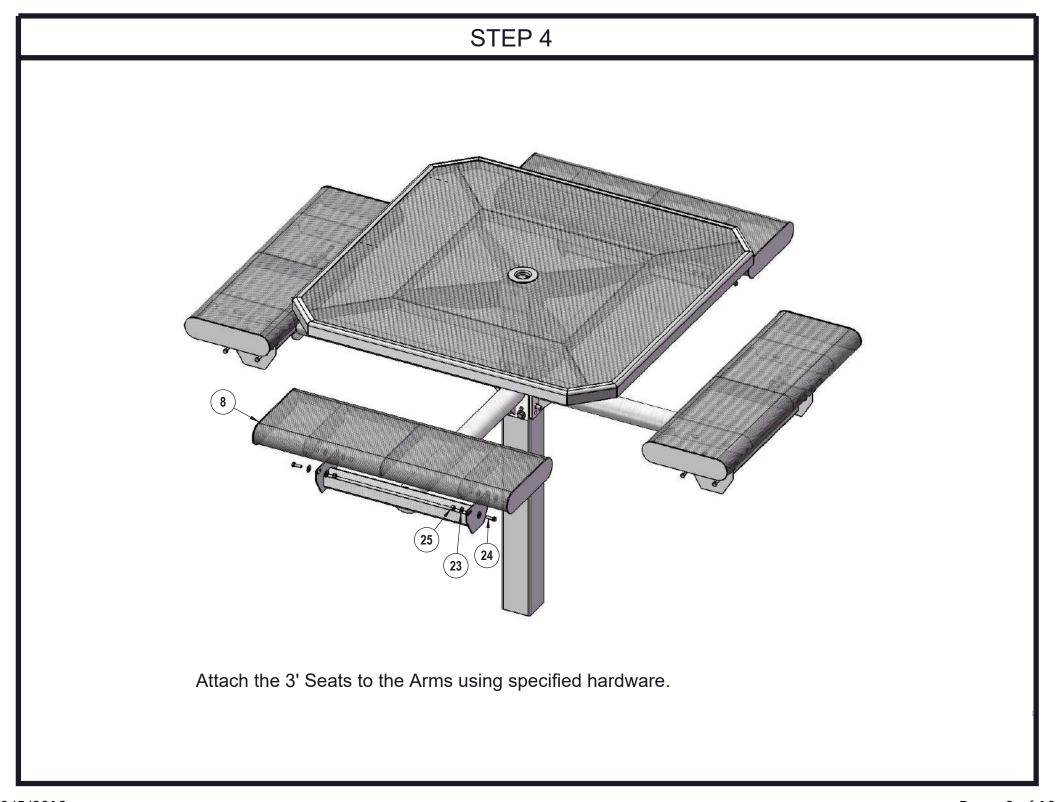
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STEP 3



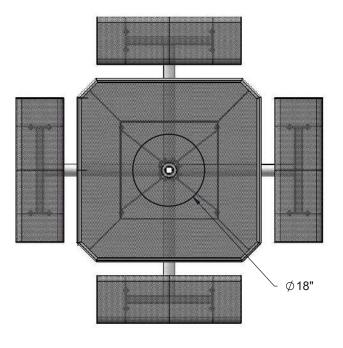
Attach the 46" Octagon Top to the H Bracket using specified hardware.

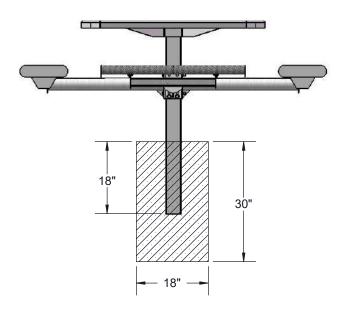
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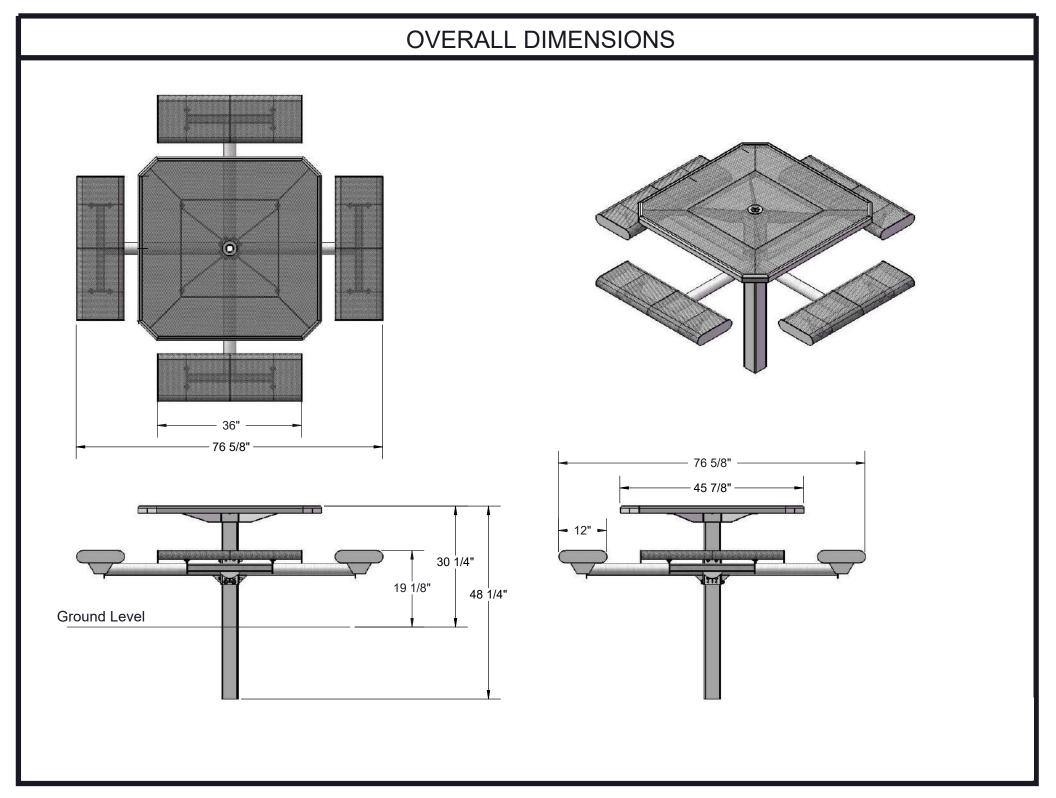
FOOTINGS





Estimated Required Concrete: 12 - 50lb Bags of Concrete Mix

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